

Institute of Science and Technology for Ceramics



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Mission

ISTEC-CNR is the only CNR structure in Italy with long term activity programs on ceramic materials. ISTEC-CNR has its headquarter in Faenza.

According to CNR's mission, the following activities are carried out:

- research,
- technology innovation,
- education,
- consulting/testing.

Total CNR personnel: about 8000

Number of Institutes: 107



ISTEC Personnel

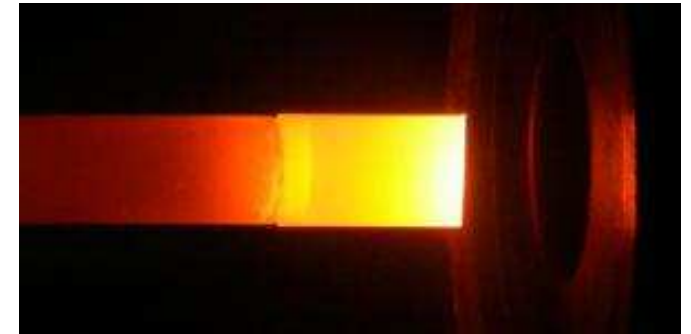
- 25 researchers
- 10 technicians
- 5 secretaries
- 30 temporary contract researchers
fellowships - students - guests

Annual budget: 4 M€

Research areas

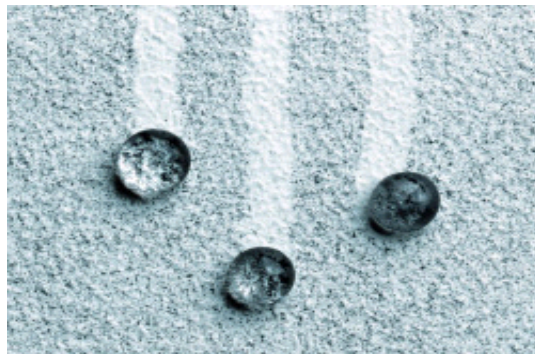


Energy and Environment



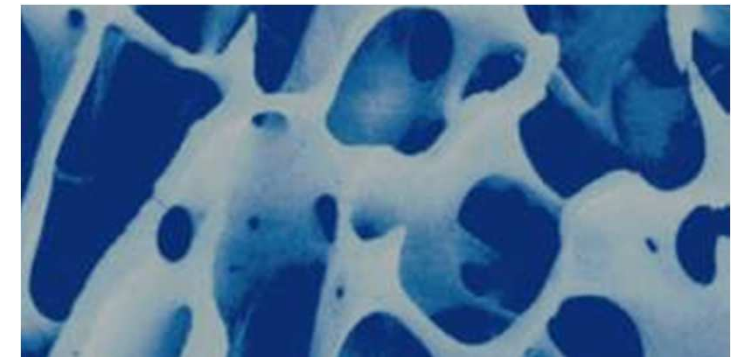
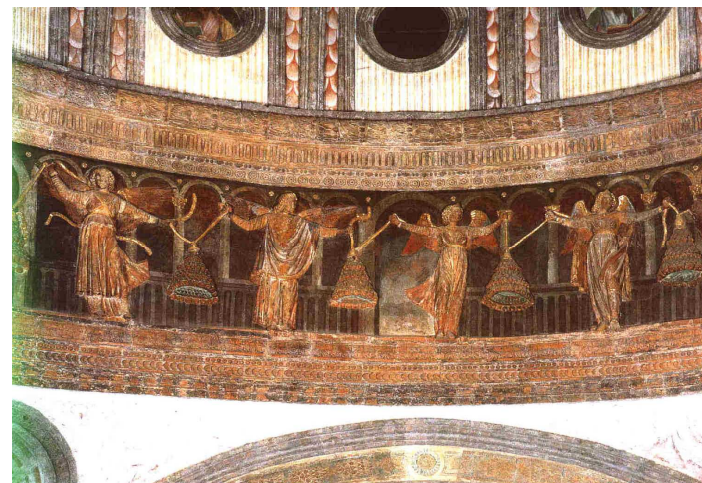
High-Tech Industrial Applications

Nanotechnologies & Surface Functionalization



Regenerative Medicine

Cultural Heritage



Solid Oxide Fuel Cell



Production of large area ceramic sheets by tape casting (thickness, 0.1-1.5 mm)



Supporting Anodes
NiO-YSZ, NiO-GDC



Supporting Cathodes
LSCF



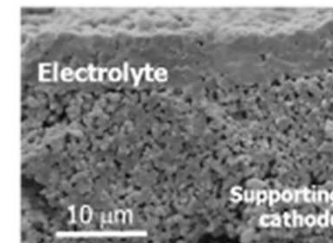
Supporting Electrolytes
YSZ, GDC

Screen printing of thick films (3-40 μm) with home-made inks

Maximum dimensions of tape cast components:
25x400 cm



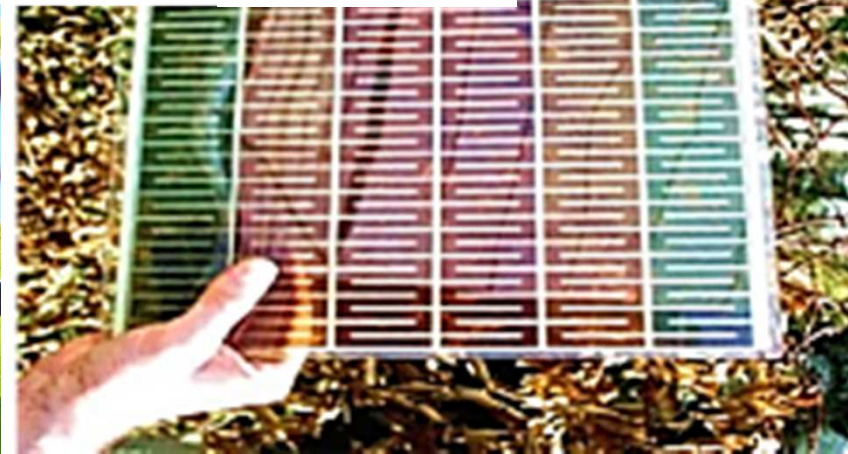
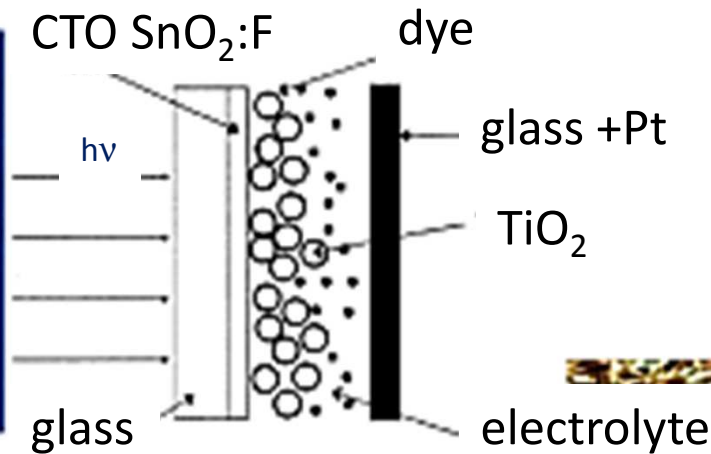
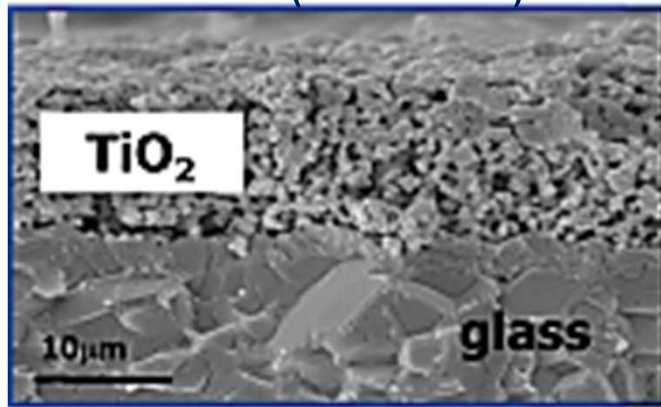
SOFC elements
Cathodes: LSM, LSCF
Anodes: NiO-GDC, NiO-YSZ
Electrolytes: GDC, YSZ, BaCeO₃, SrCeO₃



Dye-Sensitized Solar Cells

TiO₂ for photovoltaic applications Dye-Sensitized solar cells DSSC

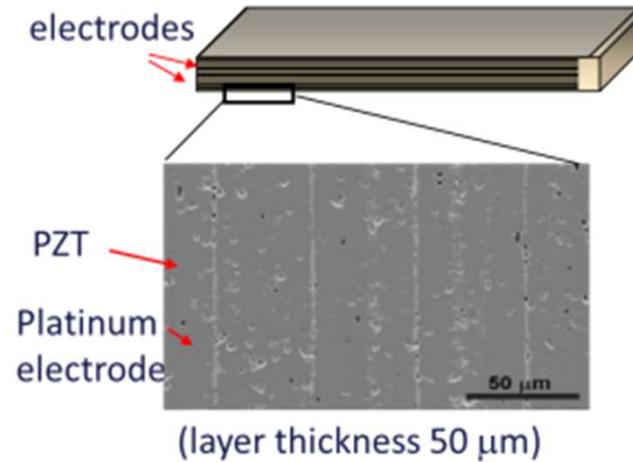
Photoanode (10x10 cm)



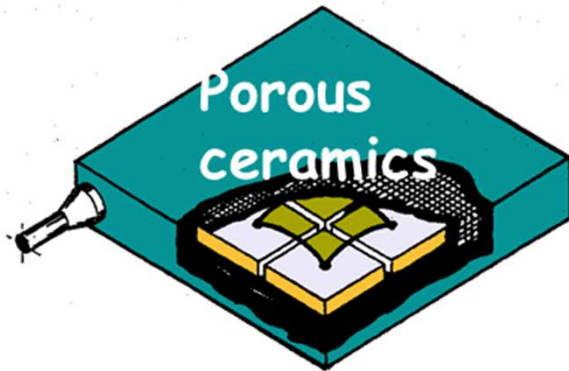
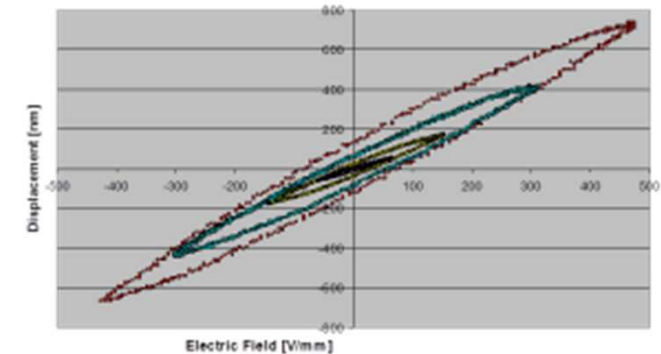
DSSC module for electronics

Piezoelectric ceramics

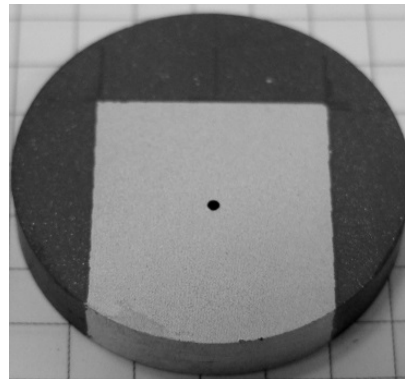
Sensors, actuators, energy harvesting systems



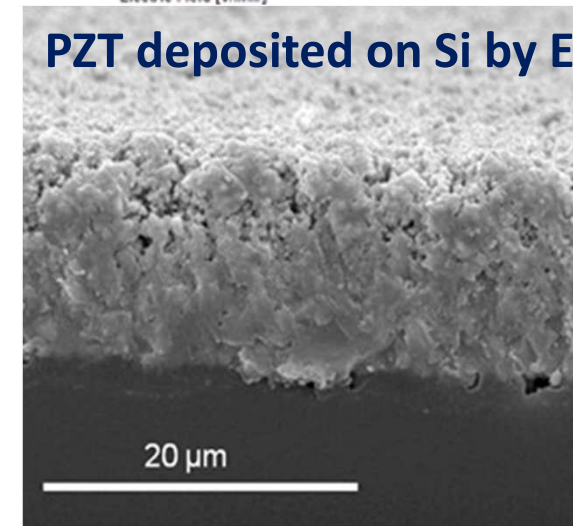
Multilayer PZT: Bender Actuators



Miniaturized ANTENNA



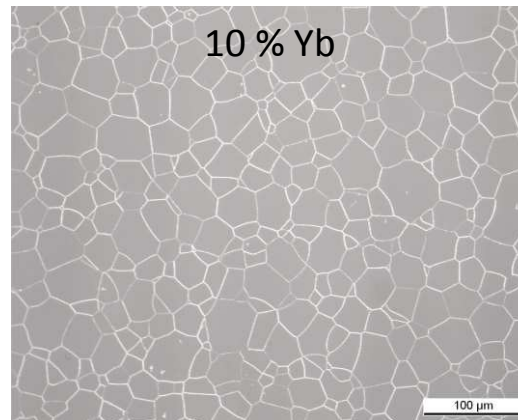
PZT deposited on Si by EPD



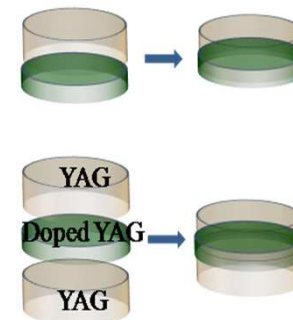
For diagnostics, energy harvesting, antenna miniaturization, structural health monitoring, vibration damping

Transparent ceramics: YAG

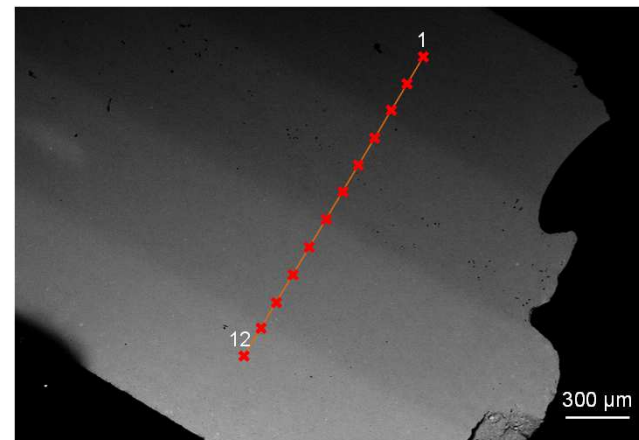
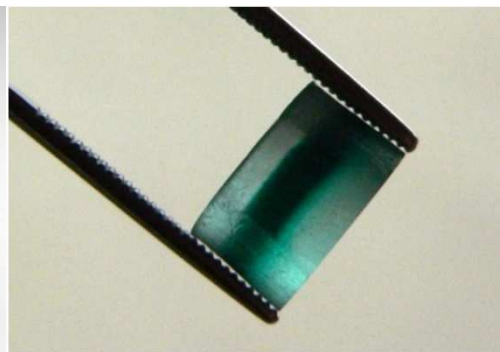
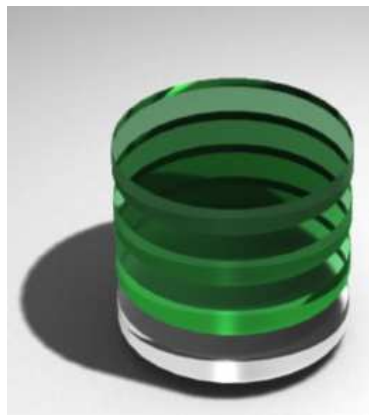
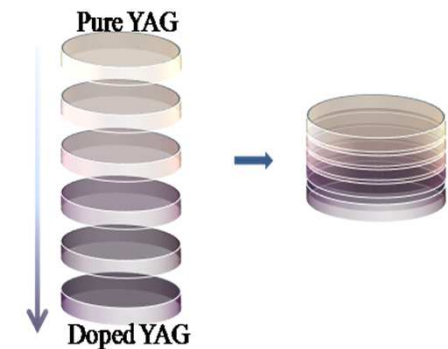
Polycrystalline, rare earth elements (REE) doped **YAG** is a functional material for solid-state lasers. Compared to the more commonly used single crystals, polycrystalline YAG ceramics can be highly doped, cheaper, faster and is easier to produce.



Layered or sandwich-like



Graded

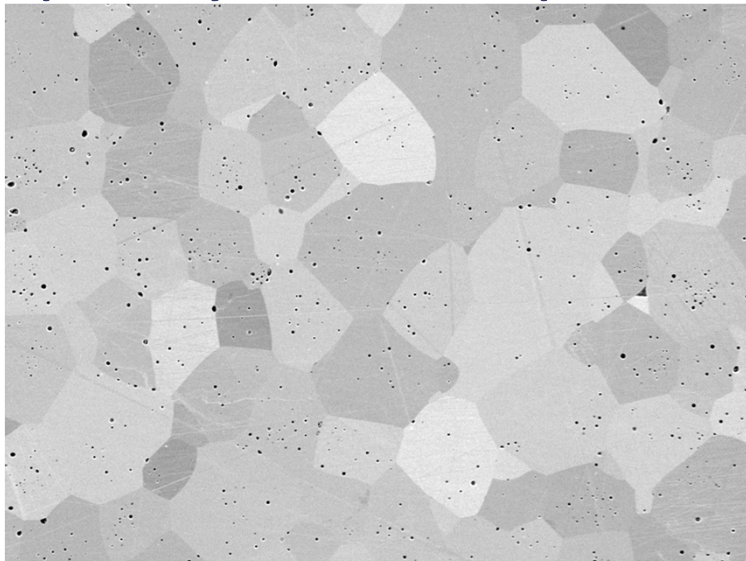


New LED Devices

Ultra refractory ceramic for solar absorbers

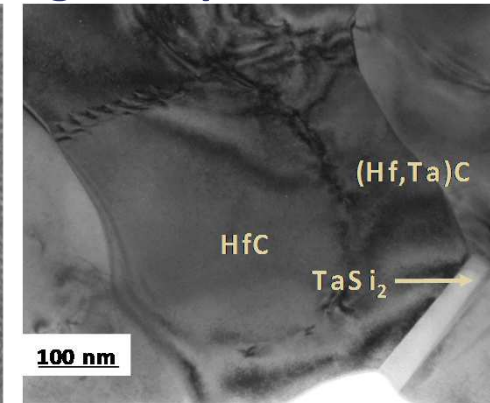
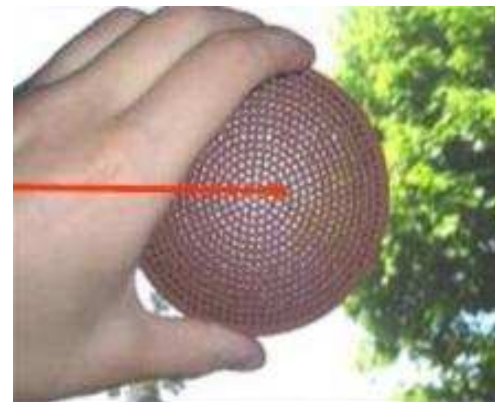
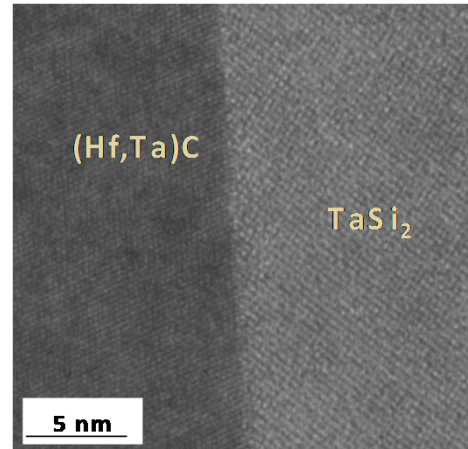
Borides and carbides of early transition metals: ZrB_2 , HfB_2 , ZrC , HfC , TaC have extremely high melting point, strength, high thermal and electrical conductivity, stability at $T > 1600^\circ C$ in aggressive environment

Spectrally selective compounds: solar absorbers at ultra-high temperature



60 μm

Ceramic solar absorbers for CSP systems



Ceramics for buildings and industrial applications

Surface functionalization and decoration

Nano Gold Nano Silver

Colloidal form

Synthesis of Nanoparticles

40 nm

500µm

10 nm

100 nm

300 nm

50 nm

Ag

Au

Au-Ag Core-Shell

Cu

Raw materials
tiles
refractories
sanitary ware
Table wares
glass

Electroconductive structural ceramics

Insulating ceramics can be converted into electro-conductive ceramics with tailored electrical conductivity upon addition of conductive phases for several applications

Heaters/ igniters

Electroconductive composites can be machined by electrodischarge machining (EDM)

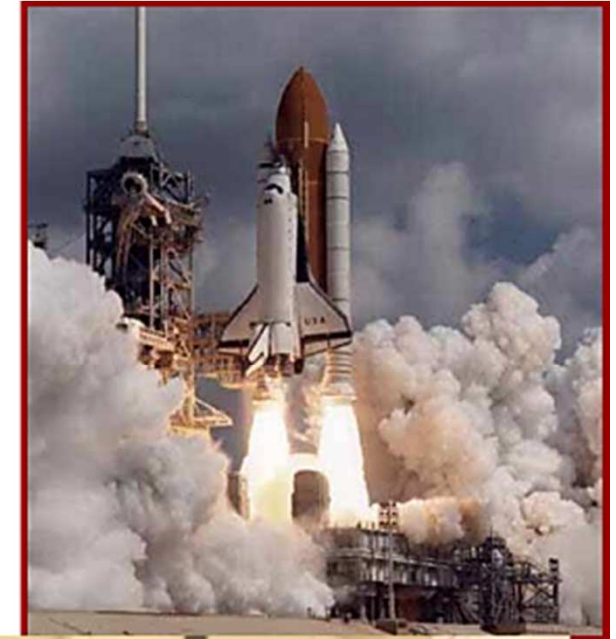


Wear parts
Cutting tools
Thermal barriers
High temperature parts
Components for turbines



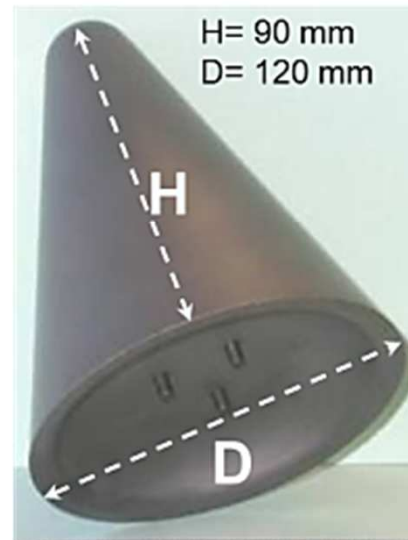
Ultra-high temperature ceramics for aerospace

- Borides and carbides of early transition metals: ZrB_2 , HfB_2 , ZrC , HfC , TaC .
- Extremely high melting point, strength, high thermal and electrical conductivity, stability at $T > 1600^\circ\text{C}$ in aggressive environment.
- Applications: aerospace, nuclear plants.



T_m ($^\circ\text{C}$)		ρ (g/cm^3)
3890	TaC	13.9
3880	HfC	12.7
3540	ZrC	6.7
3380	HfB_2	11.2
3305	HfN	13.8
3245	ZrB_2	6.1
2950	ZrN	7.1

Nose cone



Leading edge



Geopolymers

Inorganic polymers based on synthetic alkali-aluminosilicates or phosphates of metal oxides.

Geopolymer based materials are consolidated through a chemical reaction at $T < 300^{\circ}\text{C}$ → NO SINTERING

- Sustainable and eco-friendly
- Excellent burn-through fire resistance
- No toxicity

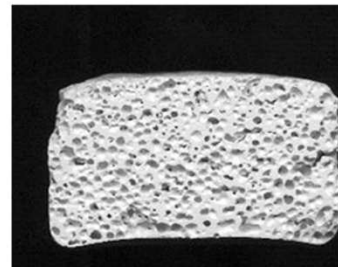
Applications:

- Fireproof panels for thermal and acoustic insulation
- Refractory items
- Waste recycling
- HT binder and paints

Vermiculite based structural panels for thermal insulation and fire proofing ($< 1000 \text{ kg}\cdot\text{m}^{-3}$, flexural strength 3 Mpa)



Catalysis supports and heat exchangers



Refractory SiC based paint



Alkali bonded SiC based foams



Waste recycling in building materials

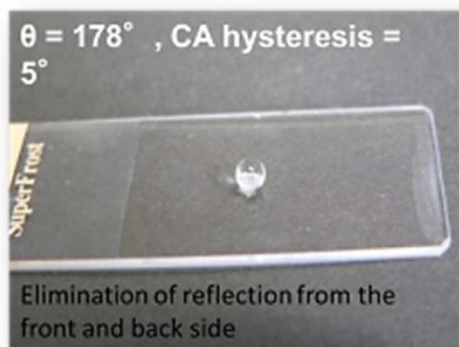


Bio-soluble based light-weight panels ($< 200 \text{ kg}\cdot\text{m}^{-3}$) for thermal and acoustic insulation in naval applications

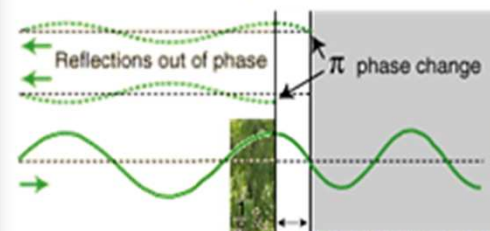


Development of Smart surfaces

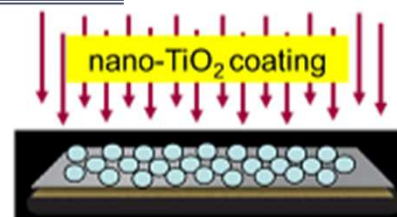
- Super-hydrophobic surfaces
- Anti-reflective glasses
- Anti-ice coatings for aerospace sector



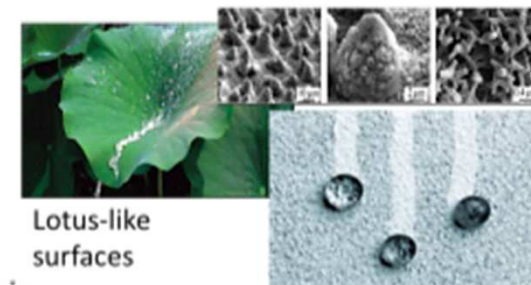
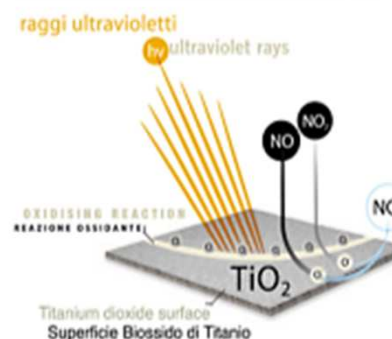
Anti-reflection coatings work by producing two reflections which interfere destructively with each other.



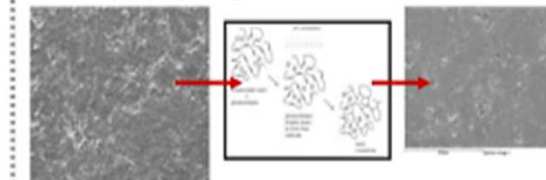
Sealing glasses for photovoltaic cells



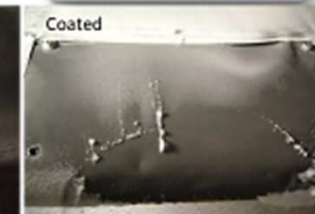
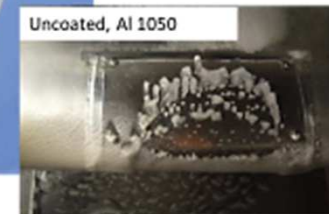
✓ Photoinduced hydrophilicity



✓ Development of methods to get super-hydrophobic surfaces



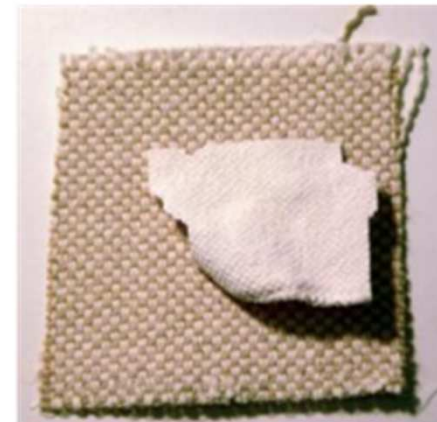
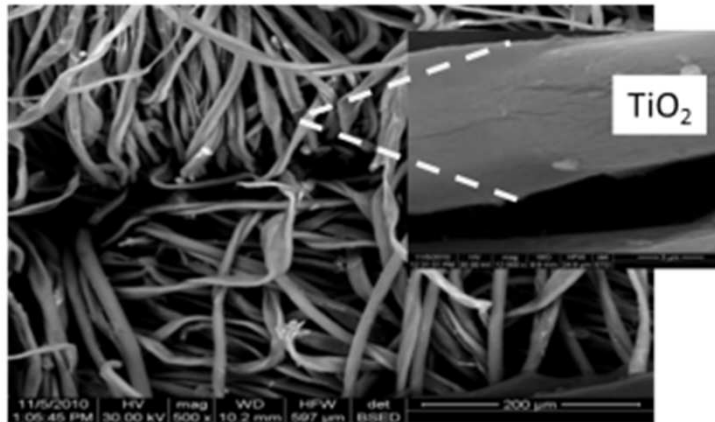
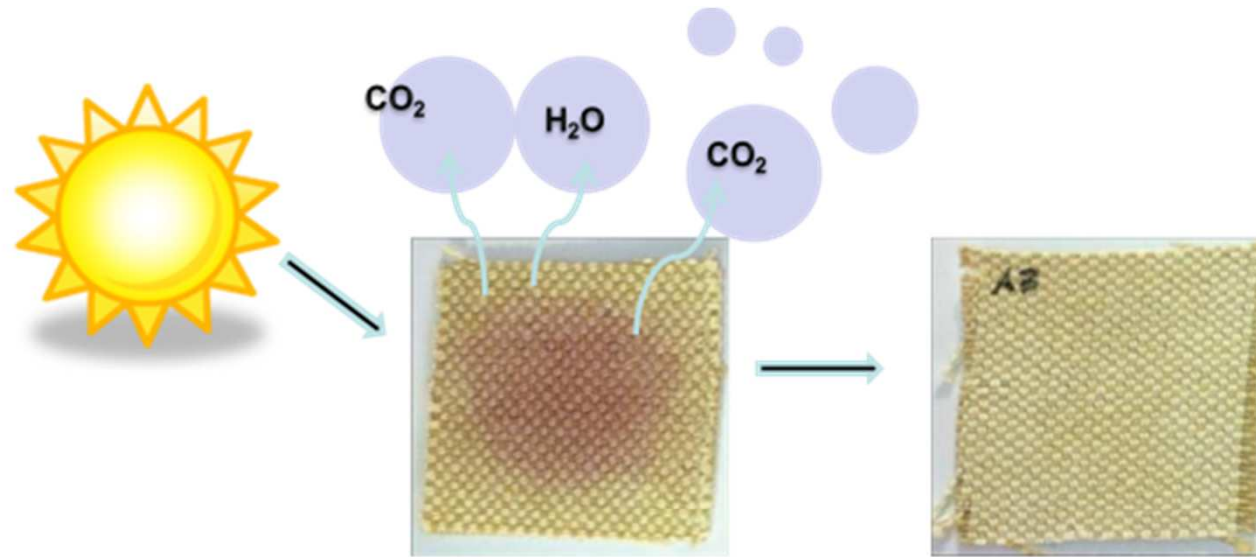
✓ Protection of surfaces with resins, polymers



Functionalization of textiles

Photocatalytic properties of nanosized TiO_2 .

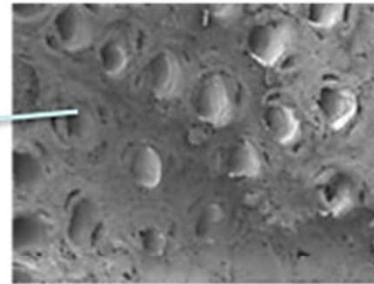
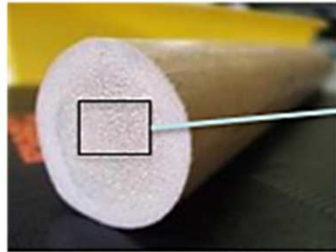
Self cleaning textiles.



Materials and scaffolds in regenerative medicine

Biomorphic transformation to reproduce the hierarchical structure of bone

RATTAN WOOD



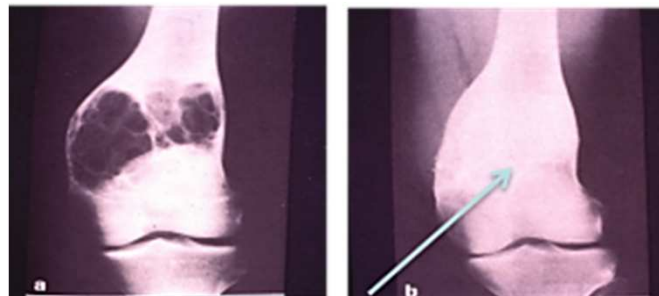
BIOMORPHIC HYDROXYAPATITE



Hydroxyapatite customized substitute bone



Magnetic scaffolds for bone and osteochondral regeneration



Hydroxyapatite bone substitute

Load-bearing prostheses



Structural prostheses, bio-cements, bio-glasses



$\text{Si}_3\text{N}_4\text{-TiN}$



Hand prostheses



Knee prostheses



Materials diagnosis

Archaeometric study of ancient ceramics

Definition of manufacturing techniques and origins

Technologies for restoration and conservation

Analysis and restoration
of Majolica sculpture,
Decorative Terracotta



Characterization and
conservation of materials in
historical buildings

